

[illegible]

Page 1

Accept

[illegible]**Setup Start**

Stop

Cust Item ID:

[REDACTED]

Customer:

Reference:

Date: 10-10-15

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):**Date:**

Stop

**Insp.
Stamp**

Revision Nbr

D3832

Rev A

100

0.00

Shear

SHEAR

0.00

Shear

Memo

1- mesh to size as per dwg D3832

0.00

QC5- Inspect part completeness to step on W/O

0.00

Memo

Quality Control

120

Identify as per dwg & Stock Location:

0:00

Packaging

Memo

0.00

Packaging

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			



NOTE: Date & initial all entries


Work Order ID 63004

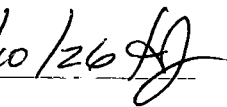
Friday, October 15, 2010 9:47:09 AM

Page 2

Item ID: D3832-5 Accept  Setup Start 
Revision ID:
Item Name: Mesh (Lid) Stop 
Start Date: 10/15/2010 Start Qty: 3.00  Cust Item ID:
Required Date: 10/21/2010 Req'd Qty: 3.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

10/10/26 
MF
10-10-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Friday, October 15, 2010 9:47:13 AM

Page 1

Work Order ID: 63004



Parent Item: D3832-5



Parent Item Name: Mesh (Lid)

Start Date: 10/15/2010

Required Date: 10/21/2010

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304EX0.75-16F

Purchased

No

100

sf

866.0941

5.8026

18.324



SAD 10-10-2010

Expanded Metal Flat SS

Location

Loc Qty

Loc Code

MAT

866.094133

114809

139.403243

114853

11.80059

115012

395.1315

115067

13.0125

115171

7.3394

115401

80.8095

115665

218.5974

18.324

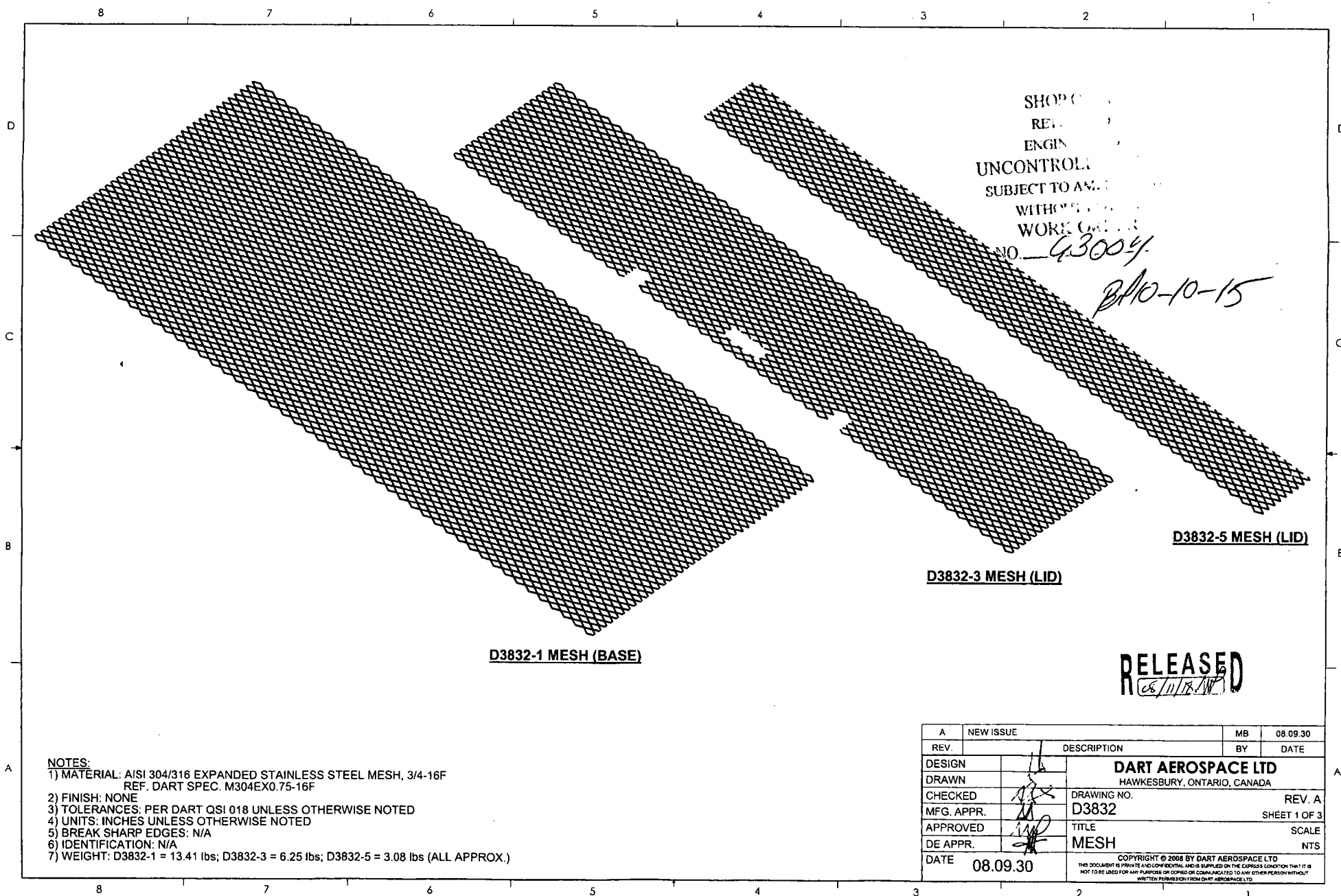
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SHOP
REV.
ENGIN
UNCONTROL
SUBJECT TO AM
WITHOUT
WORK
NO. 43004

2/10-10-15

D3832-5 MESH (LID)

D3832-3 MESH (LID)

D3832-1 MESH (BASE)

RELEASED
08/11/15

- NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A		NEW ISSUE		MB	08.09.30	
REV.		DESCRIPTION			BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				
DRAWN						
CHECKED		DRAWING NO.	REV. A			
MFG. APPR.		D3832	SHEET 1 OF 3			
APPROVED		TITLE	SCALE			
DE APPR.		MESH	NTS			
DATE	08.09.30		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

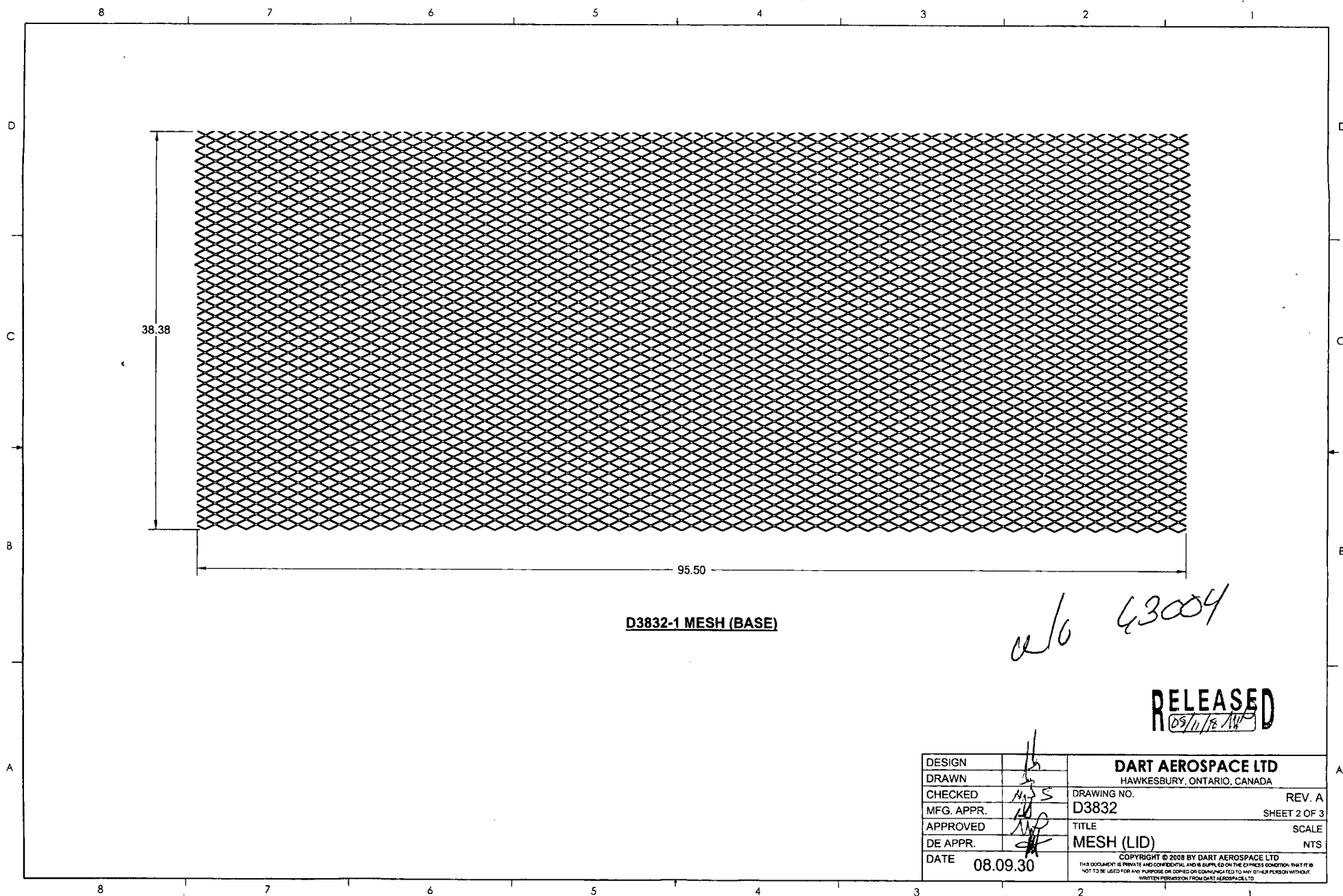
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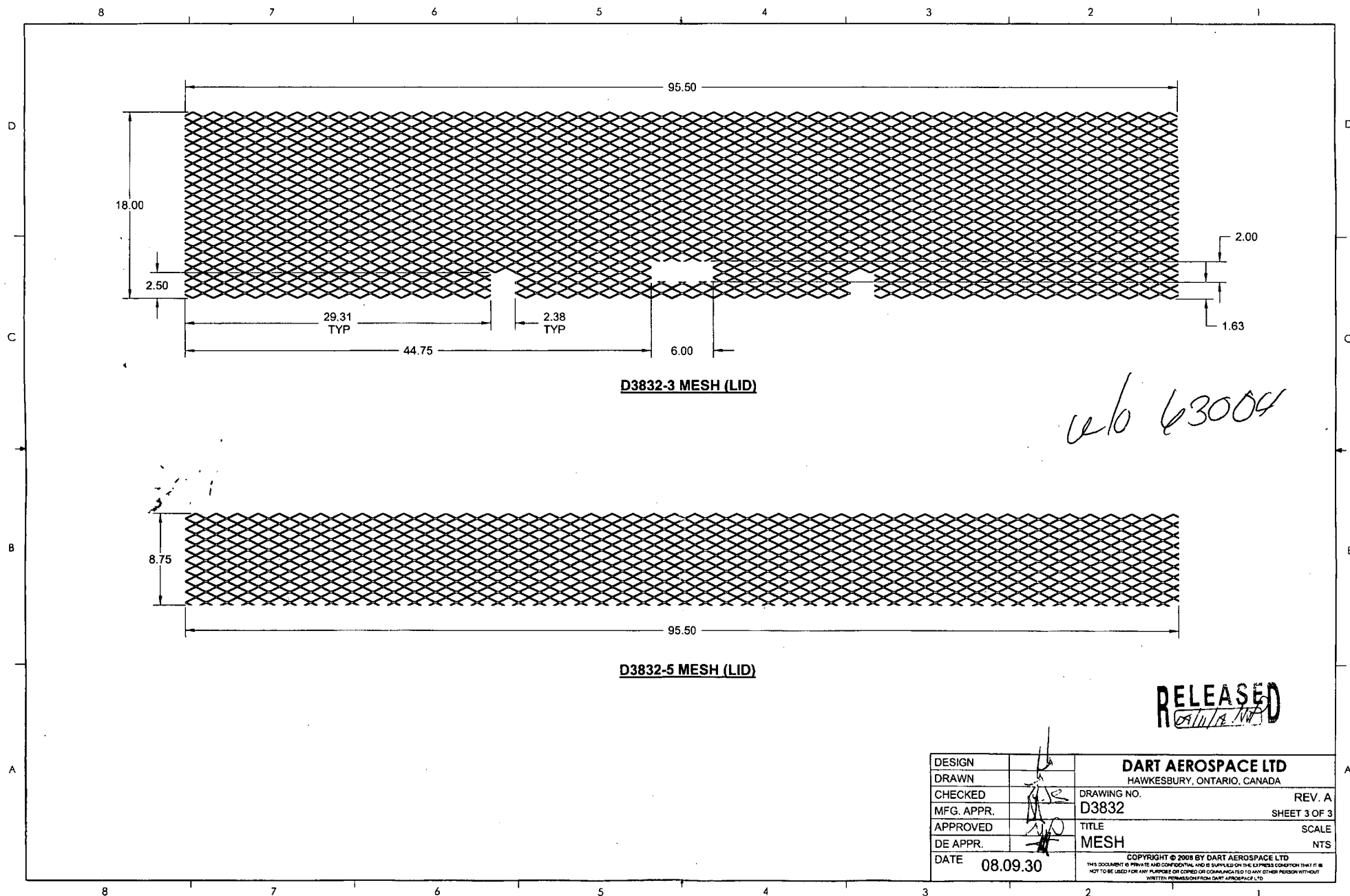
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